

Energy-saving plan for air conditioning costs of 15% or more. Rust prevention, heat insulation, antifouling shield

# **THERMAL PAINT for outdoor unit**

Waterproof & rust-proof coating for outdoor unit and its surroundings **Rust Shield** 

- Thermal Paint for outdoor unit and its surroundings
  - **Thermo ECO Shield**
- Antifouling and maintaining reflectance for outdoor unit and its surroundings **Super Glass Barrier**

+



Before



+



Uncoated & Coated





Uncoated

# There is a big difference in energy saving with or without heat shielding and insulation measures for the outdoor unit and its surroundings.

#### Electricity bills are going up more and more since 2022

In the outdoor unit and its surroundings, which are exposed to direct sunlight in summer, the air temperature at the intake port is high due to solar heat, and the outdoor unit itself heats up, which places an excessive load on the compressor. Consume extra electricity.

#### Proposal to save energy by 15% or more

By coating the outdoor unit and its surroundings with Thermo ECO Shield, it is possible to reflect and insulate the heat of the sun. As a result, the load on the compressor is reduced, resulting in energy savings of 15% or more. .



## 4 cases of verification test

### Verification Test () by Kansai Electric Power

Energy-saving effect test for outdoor units of air conditioners

Test(1) Surround the outdoor unit with a light shielding net (light shielding rate 85%)

**Result;** Energy saving effect of about 10%. However, it is necessary to have a facility structure that can withstand strong winds such as typhoons.

Test (2) Sprinkle tap water on the outdoor unit (4L/h)

**Result;** Energy saving effect of about 10%. However, silica scale adheres to the heat exchanger, lowering the heat exchange ratio and degrading air conditioning efficiency. Also needs rust protection.

## Test (3) Continuous watering (7 L/min) on the floor around the outdoor unit

**Result;** Energy saving effect close to 20%. There is about 35°C in the water-applied area and about 65°C in the non-applied area, confirming a difference of about 30°C. However, the increase in water and electricity charges due to water sprinkling is a problem. (Use of electric pumps for elevated water tanks, etc.)

#### Verification Test ② Case of convenience store

Demonstration of energy-saving effect by thermal painting only for outdoor unit.

Thermal paint was applied to the outdoor units of 3 shops, and changes in power consumption were measured.



Average of 3 stores ①Freezer; -9.7kwh ②Air conditioner;-6.9kwh ③Main power 200V;-22.5kwh;-6.6%

The energy-saving effect was confirmed even with heat-insulating coating only for the outdoor unit. In particular, the outdoor unit faces southwest and is exposed to direct sunlight. Shop A has the highest energy saving rate.

#### Changes in electricity consumption before and after application for each shop

Shon	Equipmont	Electricit	ty usage	Reduction	Reduction	
Shop	Equipment	Before coat	After coat	amount(kwh)	rate (%)	
Shop A	Freezer	135.4	131.1	-4.3	-3.2%	
in	AC machine	59.0	45.8	-13.2	-22.3%	
Saitama	200V	368.4	324.1	-44.3	-12.0%	
Shop B	Freezer	116.2	94.9	-21.3	-18.3%	
in	AC machine	79.3	74.7	-4.6	-5.8%	
Saitama	200V	382.2	362.6	-19.6	-5.1%	
Shop C	Freezer	94.7	91.2	-3.5	-3.7%	
in	AC machine	72.7	69.6	-3.1	-4.3%	
Saitama	200V	359.0	349.1	-9.9	-2.8%	

## **5** cases of verification test

### Verification Test ③ Central Research Institute of Electric Power Industry

Energy saving effect by changing the indoor set temperature of the air conditioner and the ambient temperature of the outdoor unit

**Test)** We changed the indoor air conditioner set temperature and the ambient temperature near the air intake around the outdoor unit to verify the power saving effect.

#### Prerequisite

Power consumption 450 W at outdoor unit ambient temperature 35 degrees & indoor temperature 23 degrees ➡ Standard setting.

#### Test Result

(). When the room temperature is 5°C higher than the standard setting.

Outdoor unit ambient temperature  $35^{\circ}C$  & indoor temperature  $28^{\circ}C$  = power consumption 322W (28% reduction)

(2). When the ambient temperature of the outdoor unit is lowered by 5°C with the same room temperature as in (1) Outdoor unit ambient temperature 30°C & indoor temperature 28°C = power consumption 187W (42% reduction)

#### Conclusion

14% energy-saving effect was confirmed just by lowering the ambient temperature of the outdoor unit by  $5^{\circ}$ C.

This test was conducted with the cooperation of NHK, and part of the test results was broadcast on NHK on May 31, 2011.

#### Verification Test<sup>(4)</sup> by Sketch Co., Ltd

#### Application report for example

■Date:July3~4<sup>th</sup>,2017

■Site:the roof of the Office building in Fukuoka-ken, Japan









Coating on a folded plate roof



→ 32.5℃ Down



= infrared thermography =

Indoor ceiling temperature without





#### Amortization plan less than 3 years by 15% annual energy saving for 12-hours running Resto and so on.



#### 3-year amortization simulation in case of Japan

Simulation of energy saving rate 15%, case of 12-hour store in Japan										
	Upper row; output during cooling	Electricity usage fee	Operating	Cooling period 4 months	Utilization	electric bill	annual	Energy saving	Application	amortization period Prospect
	Lower row; output during heating	Liechneny usuge ree	time	4 months heating period	rate	electric bill	electricity bill	rate 15%	Cost	
5horse 3.49Kw power 3.36Kw	3.49Kw	30.JPY/kwh	12hours	l 20 Days	40%	60,307JPY	147,398JPY	22.109JPY	80.000JPY	3.6vears
	3.36Kw	,		l 20 Days	60%	87,091JPY	, ,		,	
l Ohorse power	7Kw	30JPY/kwh	l 2hours	l 20 Days	40%	120,960JPY	294,624JPY	44,193JPY	100,000JPY	2.3years
	6.'/Kw	,		l 20 Days	60%	173,664JPY				
l 5horse power	I 0.5Kw I 0Kw	20 IDV /leads	1 2 hours	l 20 Days	40%	170,100JPY		44 955 IPV		2 Tugara
		3031 17 KWI	TZHOUTS	l 20 Days	60%	129,600JPY	211,100311	44,755611	120,000311	2.7 years
20horse power	4Kw   3.4Kw	30JPY/kwh	l 2hours	l 20 Days	40%	241,920JPY				
				l 20 Days	60%	347,328JPY	509,248JP1	00,307JP1	140,000JP1	1.oyears

## First coat <sup>r</sup>Rust Shield



## Second and Third coat Thermo ECO Shield」

3 High reflection
<ul> <li>Shields direct solar heat with a high reflectance of 85% or more</li> <li>Significant reduction in air conditioning costs in summer!</li> </ul>
4 Heat insulation :Uses 12% of special hollow silica beads, the highest in the industry. Significantly improved heat insulation in summer and winter

#### Sound insulation

: Reduces external noise by 10db and reduces internal sound leakage.

## Topcoat 「Super Glass Barrier」



#### Antistatic and antifouling performance

:Mainly reduces adhesion of inorganic dirt such as yellow sand and volcanic ash.



#### Super hydrophilic antifouling performance

:It rinses away dirt with rain or running water.

## Maintain infrared reflectance

:Excellent antifouling performance continues to maintain high reflectance. 10% to 15% reduction in infrared reflectance without coating.

## **Reason I**: The higher the hollow bead content, the higher the insulation performance. Thermo Eco Shield contains 12% hollow beads in the paint (60% in the paint film after application), which is more than twice that of other companies.

#### Competitor's thermal insulation paint

White thermal insulation paint

hollow silica balloon

Roof or outdoor unit exterior

Assuming that the film thickness of the entire coating film is  $300 \,\mu$  m, The film thickness of the hollow beads is  $90-120 \,\mu$  m. (30-40% of total ratio)

#### Thermo ECO Shield



In a film thickness of 300  $\mu$  m, Hollow bead film thickness 180  $\mu$  m (60% of total ratio)

Roof or outdoor unit exterior

Reason2: The most important point in maintaining the heat shielding performance is not to reduce the infrared reflectance.

Reflectance is maintained by applying antistatic super hydrophilic antifouling coating "Super Glass Barrier".



### Difference in performance from other companies' products





If the same board is coated with highly insulating paint, it will not get hot (upper left image) and cold (upper right image).

## Spatial temperature of the sensor installed inside the box



Spatial temperature difference of 5.2°C with white paint, 4.5°C difference with other company's thermal insulation paint

# A certain office building in Tokyo, Thermo ECO Shield Coating 285 m<sup>2</sup> Application completed in 3 days in August 2022



electric bill	2021								2022			
Electricity usage	May	June	July	August	Sepember	October	November	December	January	February	March	April
	¥1,800,000	¥1,855,000	¥1,973,000	¥2,420,000	¥2,290,000	¥1,975,000	¥1,690,000	¥1,530,000	¥1,655,000	¥1,910,000	¥I,790,000	¥2,110,000
Air conditioning cost ratio 40%	¥720,000	¥742,000	¥789,200	¥968,000	¥916,000	¥790,000	¥676,000	¥612,000	¥662,000	¥764,000	¥716,000	¥844,000
Energy saving ratio	¥72,000	¥74,200	¥78,920	¥96,800	¥91,600	¥79,000	¥67,600	¥61,200	¥66,200	¥76,400	¥71,600	¥84,400
Appication Cost	¥3,320,000	*	*As a precondition, 40% of the electricity consumption is assumed to be air conditioning cost,									
Amortizasion (year)	3.61	_	and it is assumed that 10% energy saving is achieved by painting the outdoor unit.									
The remaining 6 are profit.	In the energy–saving simulation, it is depreciated in 3.61 years, and the remaining 6.39 years is profit because the durability of the paint is 10 years.											

## Application example at a hospital facility in Japan

## 538.88sqm was completed at a Hospital in Tokyo in August 2022.

























## Temperature comparison after application





















## Application record : hospitals in Saitama ken, Japan

## 1,586sqm was applied at a Hospital in Saitama ken in November 2022









